



110 Union Street, Suite 500
Seattle, WA 98101-2038
Ph: 206.343.8800 / 1.800.552.3565
Fax: 206.343.7522
www.pscleanair.org

Puget Sound Clean Air Agency Written Warning

Inspection Date: 1/18/06

No **2-007190**

Time: 11:40 am

Case/Registration No. R#11339	Name Ash Grove Cement Co.	Responsible Person, Title Gerald Brown EH#5	
Site Address 3801 E Marginal Way So.	City Seattle	Zip 98134	County King
Mailing Address As above	City, State Seattle, WA	Zip 98134	Phone (206) 694-6221

Regulations Violated: **Aop 11339 Issued 5/15/2004**

Eu 4.2 Mill Sweep Baghouse Emissions not to exceed 10% opacity for any 3 min in 1 hr

Violation Description: **Part II A. 1 General opacity monitoring if visible emissions are observed from the facility, monthly or any other time, take corrective action within 24 hrs.**

At 10:40 am on 1/18/06 I observed brown, visible emissions coming from the mill sweep #2 baghouse 5 to 25% opacity. Good job keeping monitoring & record keeping logs complete & up to date.

If you do not take the corrective action described below to comply with the regulations of the Puget Sound Clean Air Agency, the Agency may issue a Notice of Violation that may result in a civil penalty.

☒ **Within 10 days**, submit a written report describing the action you have taken to correct this violation and achieve compliance with agency regulations.

☐ By _____, you must:

Issued By: _____

Received By: _____

Signing this is not an admission of guilt

Date/Time: _____

ASH GROVE CEMENT COMPANY



"WESTERN REGION"

January 28, 2006

Ms. Elizabeth Gilpin
Puget Sound Air Pollution Control Agency
110 Union Street, Suite 500
Seattle, WA. 98101-2038

Re: Written Warning 2-007190

Dear Ms. Gilpin:

On 1/18/06, emissions were observed from the Mill Sweep dust collector. Written Warning 2-007190 requests a written report describing the corrective actions taken. Upon notification, the Finish Mill process was immediately shutdown and the cause investigated. Inspection shown that the dust collector was functioning without problems and that the emission was caused by a bad batch of grinding aid. The use of this grinding aid has been suspended.

Please call me if I can be of further assistance.

Sincerely yours,

Gerald J. Brown
Manager, Safety and Environment

cc: CP



Puget Sound Clean Air Agency

110 Union Street, Suite 500
Seattle, WA 98101-2038
phone 206-343-8800/1-800-552-3565
fax 206-343-7522 www.pscleanair.org

Written Warning

No. 2-007048

Case No. Registration No. 11339 Violation Date: October '06 Deviation Report Time:

Certified Mail No.:	Name Ash Grove Cement Co.	Responsible Person, Title Craig Puljan, Plant Manager	
Location of Violation (Address) 3801 E. Marginal Way So.	City Seattle, WA	Zip 98134	County King
Mailing Address As Above	City, State Seattle, WA	Zip 98134	Phone (206) 623-5596

Air Operating Permit No. 11339 issued May 15, 2004 Part I.A. EU 1.20 Ash Grove shall calibrate, maintain, and continuously operate a temperature monitor at the inlet to each coal mill baghouse. Part II.B.13 Temperature CMS. Ash Grove Shall install, maintain, and continuously operate a CMS at the inlet to each coal mill baghouse. The calibration of the CMS shall be verified at least once every three months.

Violation Description

Ash Grove reported in the October 2006 monthly deviation report the failure to calibrate the continuous temperature monitoring system on the inlet to each coal mill baghouses from 2002 until 11/10/2006. Ash Grove discovered the AOP deviation Oct. of '06. The temperature instruments are on the exit and inlet to each coal mill baghouse. Ash Grove has been calibrating the CMS on the outlet of each baghouse every three months, but not on the inlet. A recent calibration (11/10/06) of both inlet and outlet temperature monitors shows both are accurate. Ash Grove reported that they would immediately start conducting the calibrations of the inlet temperature monitors.


Corrective Action Order

- ☒ Ash Grove submitted an adequate corrective action response in the October 2006 deviation report. This Written Warning No. 2007048 is hereby closed. The Agency will take no further action regarding this matter.

Issued by:


Elizabeth Gilpin, Inspector, 206-689-4026

Date/Time:

 12-19-06

Received by

signature

print name

Signing this document is not an admission of guilt